

MAINTENANCE LIST

Article description	Article number	Performance in litre	Changing interval
GEAR PUMP HEAD S (FOR EXTENSION SET „ROYAL“ FOR FILL UP 2)			
Wedge nozzle (diverse)	306013	1,000 – 2,000	2 - 10 x / year
Shaft seal rings	307070	5,000 – 10,000	1 - 2 x / year
Seal ring nozzle		10,000	1 x / year
Lid seal		10,000	1 x / year
Lid		307035	20,000
Gears	302073	20,000	as needed
Driving shaft / ball bearing	307037	20,000	1 x / year

GEAR PUMP HEAD L			
Filling nozzles (diverse)	306001, -02, -05, -15,	1,000 – 5,000	2 - 4 x / year
Shaft seal rings	307043	10,000 – 20,000	1 x / year
Seal ring flange		20,000	1 x / year
Lid seal		20,000	1 x / year
Lid		307092	50,000 – 100,000
Gears	302064	50,000 – 100,000	as needed
Driving shaft / ball bearing	307079	20,000 – 50,000	as needed

DRIVING MODULE FILL UP 2			
Micro fuse, 8A	307013		as needed
Octagonal tappet	307013	50,000 – 100,000	as needed

Attention: The suggested performance periods and change intervals can vary in practice significantly. They depend on the consistency and the temperature of the filled product.